



AMENDMENTS TO THE SPECIFICATION:

Please amend the specification at the following noted paragraphs as follows:

[0011] FIG. [[2.1]] 2A is a schematic of the cross-section of the edge without a post-treatment.

[0012] FIG. [[2.2]] 2B is a schematic of the cross-section of the edge with a post-treatment according to the invention where the outermost coating E is removed.

[0013] FIG. [[2.3]] 2C is a schematic of the cross-section of the edge with a post-treatment according to the invention where the outermost coating E and the multilayer $(\text{Al}_2\text{O}_3+\text{TiN})_x\text{Al}_2\text{O}_3$ are removed.

[0021] The outermost part of the coating is missing around the edge such that this area corresponds to the chip contact on the rake side and the contact with the work piece on the flank side. Most preferably this uncoated area correspond to the primary land on the rake side when a primary land exists on the geometry at hand such that the coating is missing a distance from a point defined in FIG. [[2.2]] 2B with a perspective perpendicular to the insert face planes on the rake face "a" and on the flank face "b". These distances depend on different insert geometries and insert sizes, etc., but on the rake face, preferably correspond to $0.03 < a < 0.9$ mm and

$0.02 < b < 0.2$ mm, independent of the existence of a primary land or not. In any case, $a > b$, preferably $a > 1.5b$. In one embodiment, the layer E is missing. In another embodiment, both layers D and E are missing in those parts of the area.

[0022] The removal of the outermost layer (E) at the edge-line will expose the Al_2O_3 layers in layers along the edge line. The edge-line is defined as the edge-honed portion of the cutting tool insert. The untreated edge-line is illustrated in FIG. [[2.1]] 2A and the post-treated edge-line is illustrated in FIGS. [[2.2 and 2.3]] 2B and 2C. It is preferable that only the non-oxide top-layer and parts of the multilayer are removed. The $\text{TiC}_x\text{N}_y\text{O}_z$ layers (A+B+C) may, however, be visible on minor parts of the edge line (FIG. [[2.3]] 2C).